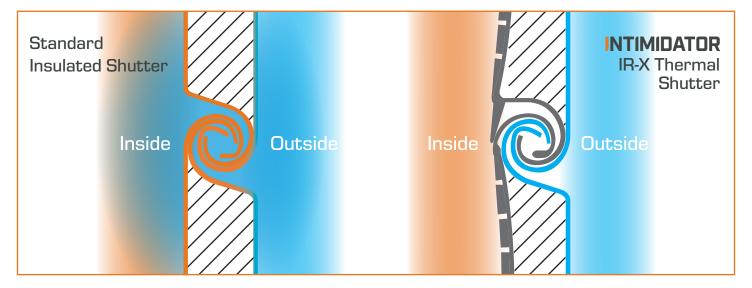
IR-XDATA SHEET



A1 (SR1) B3 (SR2)

LPS 1175 CERTIFIED INDUSTRIAL DOORS





ACCREDITATIONS

- Independently tested by the Loss Prevention Certification Board (LPCB)
- Certified to LPS 1175 Issue 8, A1 (SR1)
 & B3 (SR2)
- Secured by Design Police Preferred Accreditation



TYPICAL APPLICATIONS

- Suitable for secure, high speed industrial doors where low noise levels and good insulation are important
- Warehouses
- Production Facilities
- Logistics Depots
- Utilities Buildings





SPECIAL FEATURES

- Patented thermal break technology removes the cold bridge through the joint. This ensures a higher thermal performance than standard insulated shutters
- Higher all-round thermal and acoustic performance of whole shutter
- Top profile of shutter has rubber seal to reduce cold airflow into building
- Basic through-slat U value of 1.22W/m²K (excluding additional reduction due to thermal break technology)
- Patented curved lath design for more intelligent shutter rolling
- Rubber seals on guide rails ensure noise reduction when operating plus additional thermal protection
- Two part guide rail gives reinforcement for high windloading and gives extra strength on attack face
- Low wear and tear due to insulator strips reducing metal-on-metal contact









Asse. to ISO 9001: 2015 Cert/LPCB ref. 1396

NTIMIDATOR

HIGH PERFORMANCE INDUSTRIAL DOOR

Curved Laths



Curved laths ensure a more 'intelligent' shutter roll, reducing space requirement

PVC Lip



Soft PVC lip between laths for greater insulation

Quirk



Patented thermal break technology removes the cold bridge through the lath join

Foam Core



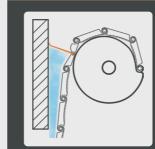
Twin material profile with high density foam for optimum insulation

Optimised Tube



Patented optimised tube shape for smoother, faster roll operation.

Rubber Seal



Integral rubber seal between door & substrate for reduction of cold airflow

Fully Retained Door Leaf



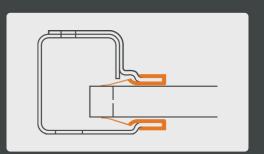
Multiple end retentions ensure high wind resistance

End Locks



Nylon end locks for smooth and quiet operation

Reinforced Guide Rails



Two-part guide rail gives reinforcement for high wind-loading and gives extra strength on attack face.

Internal brush side seals for additional thermal protection.

Ribbed PVC Profile



Soft PVC finish on curtain wall for quiet rolling, even at high speeds

Weather Seal



Shaped weather seal to hold safety edge and prevent water ingress

IR-XDATA SHEET



A1 (SR1)

B3 (SR2)

LPS 1175 CERTIFIED INDUSTRIAL DOORS

PRODUCT REFERENCE

Intimidator IR-X Industrial Door

APPROVED DIMENSIONS

- Maximum width: 6000mm
- Maximum height: 6000mm

SHUTTER CURTAIN

- Double wall aluminium outer, soft ribbed PVC with thermal break joint as inner wall
- High density foam insulation infill

OPTIONS

- Acoustic upgrade to achieve 30dB
- Polyester powder coated to any standard RAL/BS colour (aluminium wall only)
- Manual or auto locking
- High duty cycle motors
- Safety edge, light curtains or laser detectors for safety on close

THERMAL PERFORMANCE

U Values (W/ m ² K)	Typical Insulated Shutter	Intimidator IR-X
Through lath value	4.01 W/m²K	1.22W/m²K
Through curtain panel value	4.3 W/m²K	2.8 W/m²K



FRAMES/GUIDES

Two-part galvanised steel guide with rubber seals

APPROVED SUBSTRATES

- 3mm Steel
- Brickwork
- Blockwork
- Concrete
- Sub-assembly steel framework

OPERATION

- Hold-to-run operation
- Automatic operation

BOTTOM RAIL

- Reinforced extruded aluminium
- Weather seal